

Quick Start Guide  
For  
Bending On PF-24 or C-24 Hoop Bending Tools



These bending steps are used for building a round 24 ft wide hoop at 11 ½ feet tall in the center, and also used for bending the hoop sections for our 16 ft wide Mono Gothic as well. The 24 ft wide round hoop requires four 10'6" lengths of 1 3/8" O.D. fence top rail tubing either 16 or 17 gage.

Our 24 ft benders are used much in the same manner as all our benders. Because you are bending completely to both ends of all four tubes, there is no tube orientation required because all four tubes are bent the same. Regardless of using the benders in a horizontal or vertical mount position as depicted in the photos, the bending steps remain the same.

The 16 ft. wide Mono Gothic hoop requires two full lengths of the same tubing plus about two five ft. lengths (refer to the Mono Gothic for details)

**PUSH THRU HOLDING STRAP 4 TO 6 INCHES**



**Bend around bender stop 6" from end**





**Push thru strap until end of tube is about 6" to 8" from end**



**Add Lever Bar**



**Pull down until the junction of lever bar & tube touch bender**



**Release pressure**





**Remove tube turn it 180 degrees  
(end for end)**



**Position this end 6 to 8" from the  
end of bender same as the other  
end**



**Add lever bar to the end of tube**



**Pull down until the junction of bar and tube touches the bender**



**You bent one complete 10'6" tube**